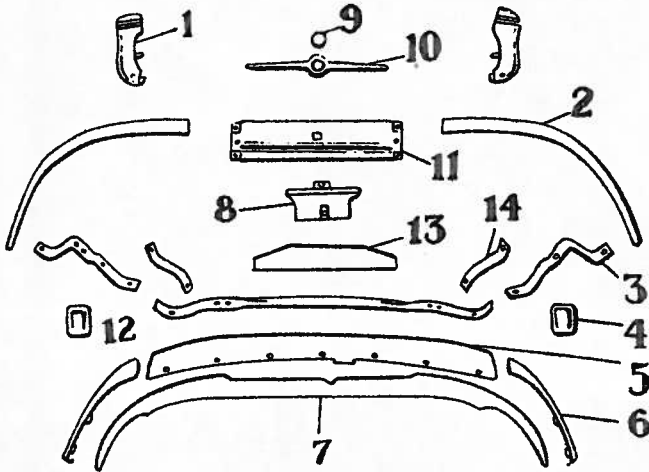


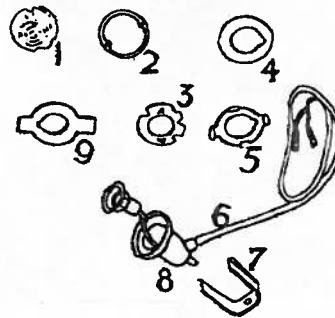
BUICK 1946 to 1948 BODY PARTS

Series 70. ALL BODY STYLES



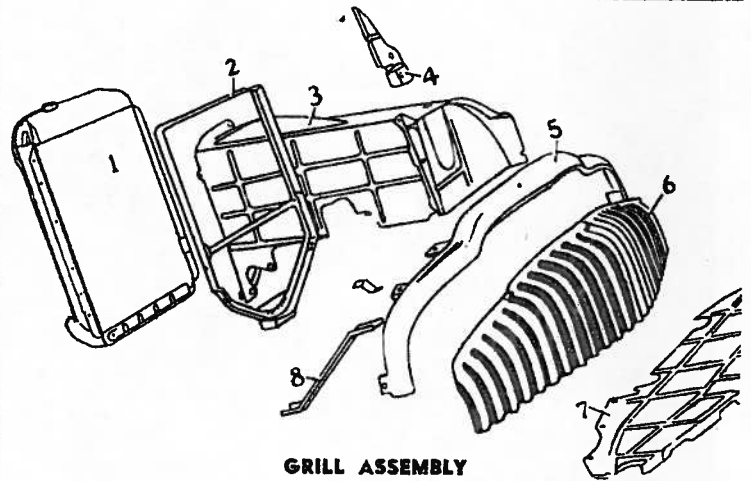
FRONT BUMPER ASSEMBLY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|----------------------------|--------|---------------|----------------------------|-------|
| 1 | 1328385—Guard | \$6.25 | 8 | 927422—Lamp | 5.60 |
| 2 | 1328861—Plate, L. | 13.25 | 9 | 1330179—Monogram, 1946 | 2.25 |
| 3 | 1328763—Bar, out. L. | 2.25 | 9 | 1331652—Monogram, all mod. | 1.25 |
| 4 | 1331374—Grommet | .30 | 10 | 1331389—Rall | 4.75 |
| 5 | 1328885—Deflector | 2.35 | 11 | 1328359—Plate | 12.85 |
| 6 | 1324393—Deflector, L. | 1.00 | 12 | 1330650—Bar | 3.75 |
| 7 | 1336484—Deflector, B. sec. | 2.60 | 13 | 1331652—Rall | 1.25 |



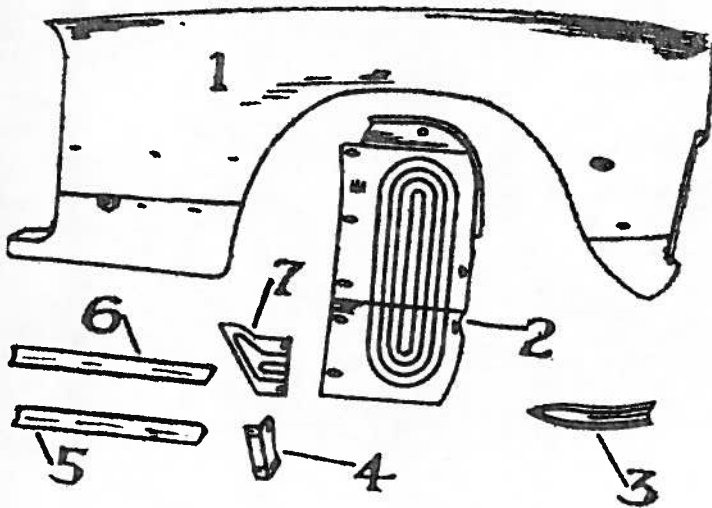
PARKING LIGHT ASSEMBLY

| Item Part No. | Description | Price |
|---------------|-------------------------|-------|
| 1 | 5935955—Lens | .20 |
| 2 | 5935957—Door | 1.30 |
| 3 | 5935956—Gasket | .15 |
| 4 | 1328935—Pad | .40 |
| 5 | 1328936—Retainer & Seal | .10 |
| 6 | 5938392—Socket & Wiring | 1.45 |
| 7 | 1328934—Clamp | .15 |
| 8 | 5935950—Body | 2.55 |



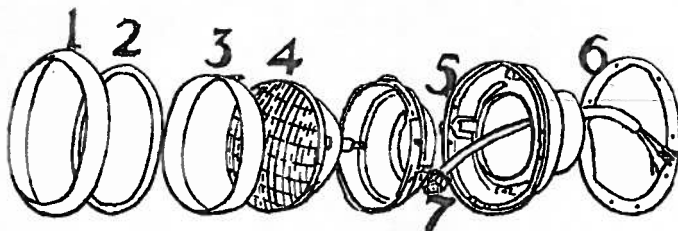
GRILL ASSEMBLY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|------------------------|-------|---------------|-----------------------|-------|
| 1 | 3119869—Core | 79.75 | 6 | 1328888—Body, 1946 | 36.00 |
| 2 | 1323667—Strap | 6.90 | 6 | 1331852—Body, 1947-48 | 36.70 |
| 3 | 1328235—Skirt, L. | 6.75 | 7 | 1328787—Fan | 4.25 |
| 4 | 1324941—Baffle, L. | .40 | 8 | 1325846—Brace | .50 |
| 5 | 1328844—Frame, 1942 | 12.25 | 9 | 1325811—Bracket | .50 |
| 5 | 1331750—Frame, 1947-48 | 15.00 | | | |



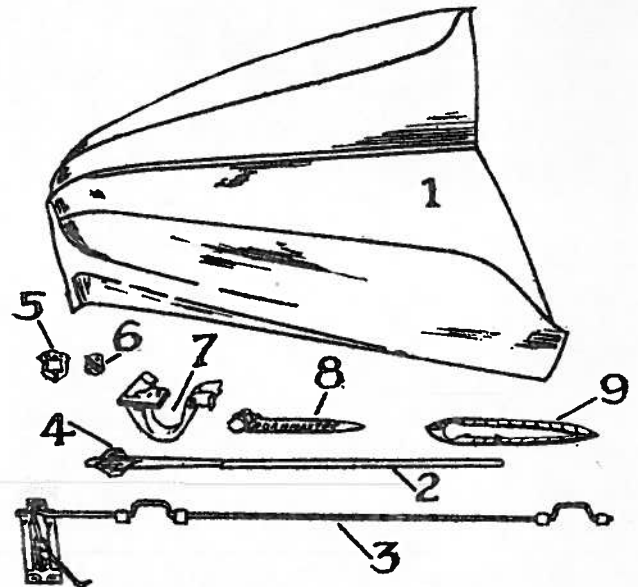
FRONT FENDER ASSEMBLY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|---------------------------|-------|---------------|----------------------|-------|
| 1 | 1336857—Fender, front, L. | 50.95 | 5 | 1323654—Molding, Top | 2.00 |
| 2 | 1328703—Deflector | 2.00 | 6 | 1328977—Mold., Side | 2.25 |
| 4 | 1325811—Bracket, L. | .50 | 7 | 1317243—Support | .08 |



HEADLIGHT ASSEMBLY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|-------------------------|-------|---------------|----------------|-------|
| 1 | 5936855—Rim | 2.15 | 5 | 5931849—Body | 4.15 |
| 2 | 5932210—Gasket | .20 | 6 | 1320452—Gasket | .60 |
| 3 | 924534—Ring | 1.10 | 7 | 5933232—Wiring | 1.10 |
| 4 | 925000—Sealed beam unit | 1.35 | | | |

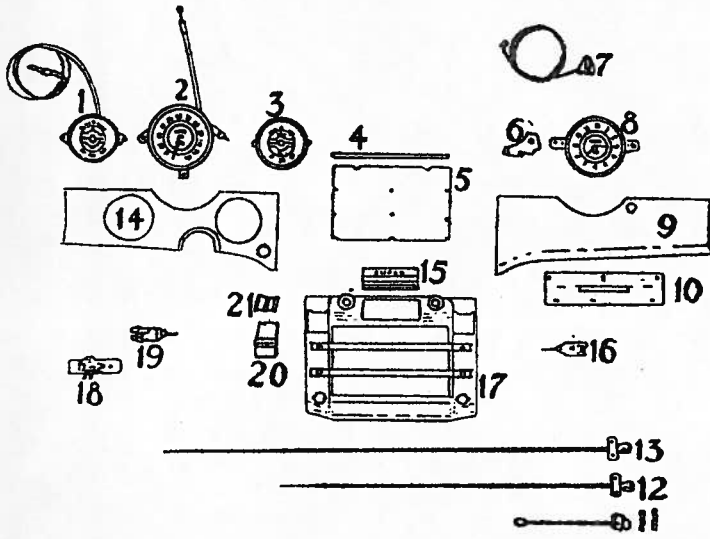


HOOD ASSEMBLY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|-----------------------|-------|---------------|----------------------|-------|
| 1 | 1338199—Panel | | 6 | 1324187—Emblem, 1946 | 1.50 |
| 2 | 1323559—Mold. | 54.00 | 6 | 1331458—Emblem, 1947 | 2.75 |
| 3 | 1324209—Fastener | 1.15 | 6 | 1332328—Emblem, 1948 | 2.25 |
| 4 | 1393721—Ornament | 8.55 | 7 | 1335019—Hinge | 1.75 |
| 5 | 1324175—Base, 1946 | 1.25 | 8 | 1328619—Handle, L. | 3.85 |
| 5 | 1393696—Base, 1947-48 | 9.50 | 9 | 1328630—Body | 3.35 |

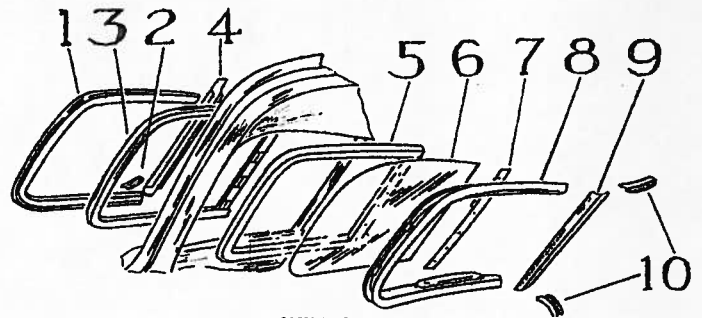
BODY PARTS 1946 to 1948 BUICK

Series 70. ALL BODY STYLES



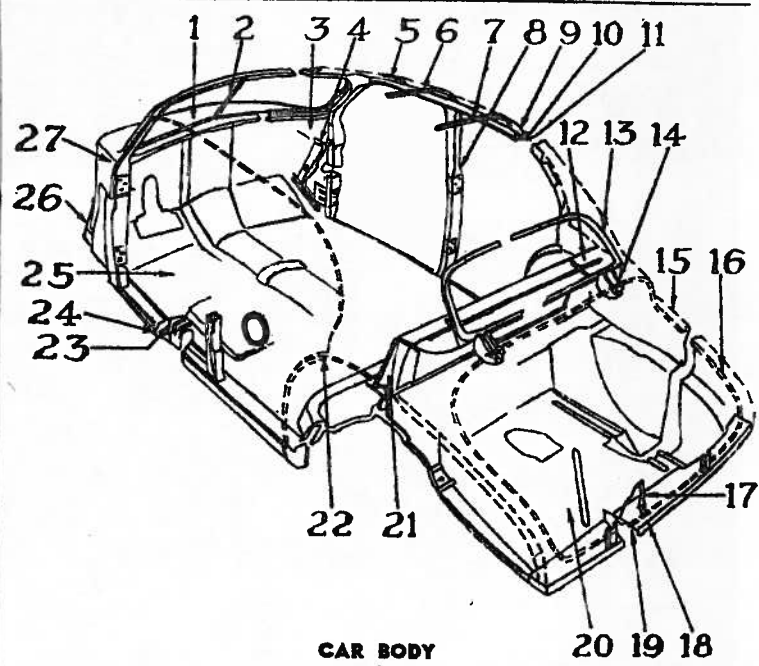
INSTRUMENT PANEL

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|--------------------------------|-------|---------------|-------------------------------|-------|
| 1 | U.M.S.—Amt. & Therm. Gauge | | 12 | 1936853—Butt., & Wire, 1948 | 1.15 |
| 2 | 1566478—Speed., 1946 & 47.. | 20.00 | 13 | 192644—Button & Wire, 1946-47 | 1.30 |
| 2 | 1569717—Speed., 1948 | 23.50 | 13 | 1936855—Butt. & Wire, 1948 | 1.15 |
| 3 | U.M.S.—Gas & Oil Gauge.. | | 14 | 1930884—Butt., 1946-47 | 5.15 |
| 4 | 1321673—Strip | .06 | 14 | 1936916—Plate, 71, 76S, 1948 | 5.00 |
| 5 | 1328923—Grille | 1.45 | 14 | 1937853—Plate, 76C, 1948 | 4.30 |
| 6 | 4191785—Striker | .25 | 15 | 1324772—Plate | .85 |
| 7 | 1997771—Switch | .75 | 16 | 1997764—Switch | 1.65 |
| 8 | 980791—Clock | 17.25 | 17 | 1323316—Grille | 12.75 |
| 9 | 4147769—Door, 71, 76S | 12.00 | 18 | 1995016—Switch | 2.50 |
| 9 | 4148241—Door, 76C | 12.00 | 19 | 1997762—Switch | 1.65 |
| 10 | 4126935—Hinge | .95 | 20 | 1323324—Receiver | 1.50 |
| 11 | 1328265—Rod, 1946-47 | 1.15 | 21 | 1929331—Support | .80 |
| 11 | 1939306—Rod, 1948 | .35 | | | |
| 12 | 1327125—Button & Wire, 1946-47 | 1.30 | | | |



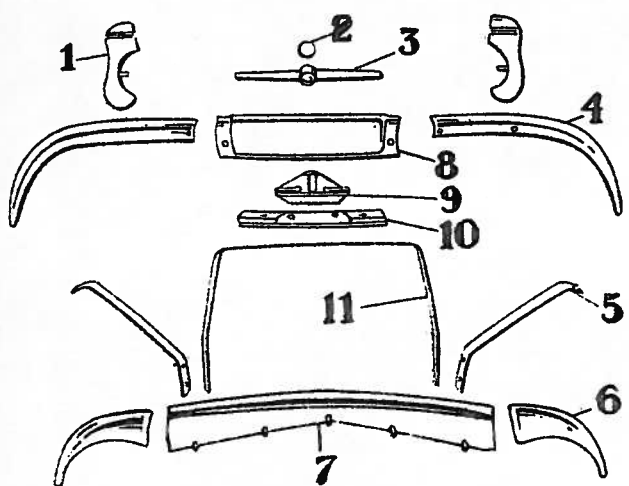
WINDSHIELD

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|------------------------|-------|---------------|--------------------------|-------|
| 1 | 4125551—Mold., 71, L. | 3.50 | 6 | 4131885—Glass, 76C | 18.10 |
| 1 | 4125799—Mold., 76C, L. | 4.50 | 6 | 4126238—Glass, 76S | 18.10 |
| 1 | 4125553—Mold., 76S, L. | 3.50 | 7 | 4114718—Retainer, 71 | .80 |
| 2 | 4125715—Mold. | 1.50 | 7 | 4125801—Retainer, 76C | 1.00 |
| 3 | 4112599—Chan., 71 | 3.20 | 8 | 4126240—Retainer, 76S | 1.00 |
| 3 | 4125415—Chan., 76S | 3.20 | 8 | 4146895—Mold., 71, L. | 8.75 |
| 3 | 4125795—Chan., 76C | 3.40 | 8 | 4131618—Mold., 76C, L. | 10.25 |
| 4 | 4125554—Mold., 71 | 1.90 | 8 | 4147246—Mold., 76S | 10.10 |
| 4 | 4125800—Mold., 76C | 2.05 | 9 | 4116577—Mold., 71 | 2.30 |
| 4 | 4125555—Mold., 76S | 1.75 | 9 | 4125804—Mold., 76C | 3.00 |
| 5 | 4112600—Chan., 71 | 4.90 | 9 | 4131672—Mold., 76S, Tan | 1.15 |
| 5 | 4125796—Chan., 76C | 6.00 | 9 | 4131673—Mold., 76S, Gray | 1.15 |
| 5 | 4125416—Chan., 76S | 5.80 | 10 | 4116824—Escutcheon | .80 |
| 6 | 4126236—Glass, 71 | 14.70 | | | |



CAR BODY

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|------------------------------------|-------|---------------|------------------------------|-------|
| 1 | 4196992—Cowl & dash, assy. 71, 76C | 91.75 | 15 | 4148107—Panel, 71, L. | 44.85 |
| 1 | 4147983—Cowl & Dash, assy. 76S | 91.75 | 15 | 4148106—Panel, 76S, L. | 52.35 |
| 2 | 4104096—Reinforcement, 71, 76C | .15 | 16 | 4132678—Gutter, 71, L.S. | 1.10 |
| 2 | 4132758—Reinforcement, 76S | .15 | 16 | 4132733—Gutter, 76C, L.S. | 1.10 |
| 3 | 4147940—Brace, 71, 76C | 1.95 | 16 | 4132717—Gutter, 76S, L.S. | 1.10 |
| 4 | 4139639—Brace, 71, 76C | .90 | 17 | 4139528—Lid, 71 | 35.00 |
| 5 | 4125349—Bow, #1, 71, 76S | 2.30 | 17 | 4141656—Lid, 76C | 37.50 |
| 6 | 4125351—Bow, #2, 71, 76C | 2.30 | 17 | 4133530—Lid, 76S | 1.50 |
| 6 | 4125350—Bow 2, 76S | 2.30 | 18 | 4133016—Panel, 71, L. | 11.00 |
| 7 | 4125352—Bow 3, 71 | 2.30 | 18 | 4133023—Panel, 76C, L. | 10.35 |
| 8 | 4148116—Pillar, 71 | 19.45 | 18 | 4133019—Panel, 76S, L. | 11.70 |
| 9 | 4136989—Panel, 71 | 59.80 | 18 | 4148068—Panel, 71, 76C, Spl. | 4.90 |
| 9 | 4136989—Panel, 76S | 55.30 | 18 | 4148069—Panel, 76S, Spl. | 2.80 |
| 10 | 4133521—Rail, out. L., 71 | 5.30 | 19 | 4148068—Pan, 71, 76C, Spl. | 4.90 |
| 10 | 4133523—Rail, out. L., 76S | 1.50 | 20 | 4136982—Pan, 71 | 28.85 |
| 11 | 4133519—Rail, in. L., 71 | 2.80 | 20 | 4136985—Pan, 76C, 76S. | 23.95 |
| 11 | 4132757—Rail, in. L., 76S | .95 | 21 | 4161473—Brace, 71, L. | .85 |
| 12 | 413067—Panel, 71 | 5.80 | 21 | 4132703—Brace, 76S, L. | .80 |
| 12 | 4183086—Panel, 76S | 6.40 | 21 | 4141674—Brace, 76C, L. | 1.30 |
| 13 | 4133083—Panel, 71 | 6.40 | 22 | 4550680—Panel, 76C, 76S | 4.90 |
| 13 | 4133083—Panel, 76S | 6.40 | 23 | 4133080—Panel, in. L. | 4.50 |
| 14 | 4131406—Box, Hinge, 71 | 8.80 | 24 | 4148058—Panel, out. L. | 4.50 |
| 14 | 4131409—Box, Hinge, 76C | 2.30 | 25 | 4139978—Pan, 71 | 74.75 |
| 14 | 4131404—Box, Hinge, 76S, L. | 2.30 | 25 | 4141685—Pan, 76C | 78.52 |
| 15 | 4141694—Box, Hinge, 76C, L. | 51.00 | 25 | 4136979—Pan, 76S | 74.75 |
| | | | 26 | 4141641—Brace | 1.30 |
| | | | 27 | 4536982—Panel, 71-76S | 6.00 |



REAR BUMPER ASSEMBLY

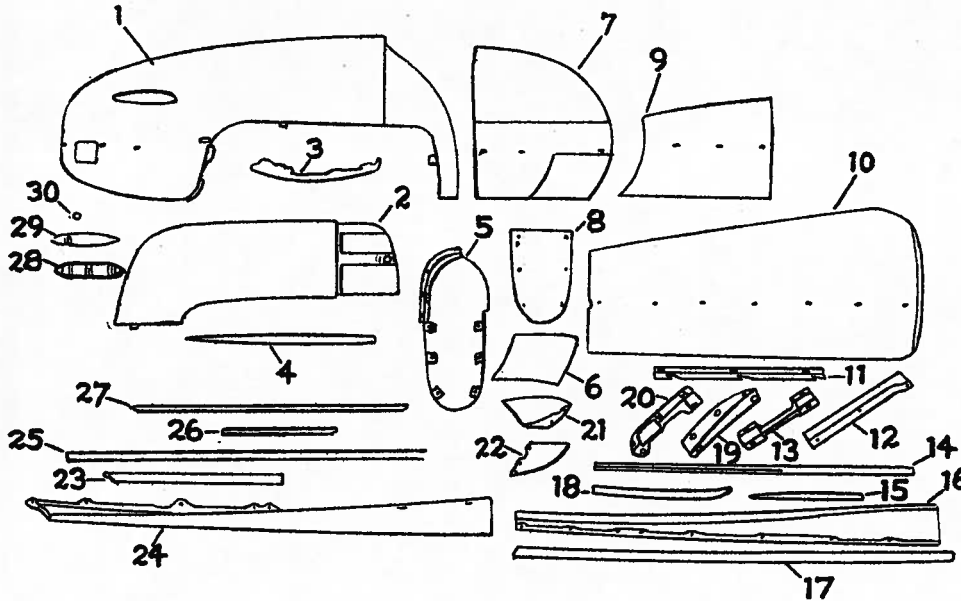
| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|----------------------------|-------|---------------|-------------------------|-------|
| 1 | 1328385—Guard | 6.25 | 6 | 1328785—Shield, out. L. | 1.25 |
| 2 | 1330178—Monogram, 1946 | 2.25 | 7 | 1328786—Shield, center | 1.50 |
| 2 | 1331652—Monogram, all mod. | 1.25 | 8 | 1328376—Plate, center | 11.75 |
| 3 | 1331389—Rail | 4.75 | 9 | 1328392—Bracket | 1.25 |
| 4 | 1328375—Plate, L. out. | 20.25 | 10 | 1331389—Rail | 4.75 |
| 5 | 1330658—Bar, out. L. | 2.10 | 11 | 1328648—Bar | 1.25 |

BUICK 1946 to 1948 BODY PARTS

Series 70. ALL BODY STYLES

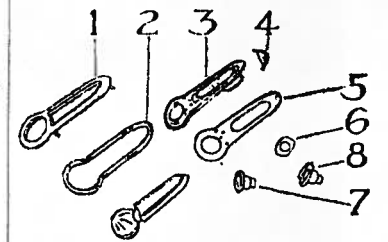
REAR FENDER ASSEMBLY

| Item | Part No. | Description | Price |
|------|----------|------------------------|-------|
| 1 | 1330253 | Fender, 71, L..... | 18.05 |
| 1 | 1339029 | Fender, 76C, 76S, L... | 6.15 |
| 2 | 1328805 | Shield, 71, L..... | 13.50 |
| 2 | 1330469 | Shield, 76C, 76S... | 13.50 |
| 3 | 1330700 | Deflector..... | .06 |
| 4 | 1328443 | Molding, 71..... | 2.25 |
| 4 | 1328893 | Molding, 76C, 76S... | 3.10 |
| 5 | 1331689 | Deflector, 71, L..... | 2.15 |
| 6 | 1331701 | Defl., 76C, 76S, L... | 1.50 |
| 6 | 1330777 | Shield, 71, L..... | 7.25 |
| 6 | 1330865 | Shield, 76C, 76S... | 10.50 |
| 7 | 1328761 | Exten. 71..... | 8.25 |
| 7 | 1328875 | Exten. 76S..... | 4.65 |
| 8 | 1319281 | Deflector..... | 1.65 |
| 9 | 1330077 | Exten. 71, L..... | 6.25 |
| 9 | 1330153 | Exten. 76C, L..... | 4.60 |
| 9 | 1328875 | Exten. 76S, L..... | 4.65 |
| 10 | 1330185 | Exten. 71, L..... | 12.25 |
| 10 | 1330187 | Exten. 76C, L..... | 12.25 |
| 10 | 1330189 | Exten. 76S, L..... | 12.25 |
| 11 | 1328887 | Support, 71, L. up. | .60 |
| 11 | 1328895 | Support, 76C, 76S... | .60 |
| 12 | 1325008 | Bracket..... | .12 |
| 13 | 1328927 | Bracket..... | .85 |
| 14 | 1328439 | Mold., 71..... | 3.85 |
| 14 | 1328996 | Mold., 76C..... | 3.85 |
| 14 | 1328997 | Mold., 76S..... | 3.95 |
| 15 | 1328441 | Mold., 71..... | 1.75 |
| 15 | 1328942 | Mold., 76C..... | 1.75 |
| 15 | 1328943 | Mold., 76S..... | 1.75 |
| 16 | 1330059 | Mat, 71..... | 4.50 |
| 16 | 1330057 | Mat, 76C..... | 3.85 |
| 16 | 1330055 | Mat, 76S..... | 3.85 |
| 17 | 1328633 | Mold., 71..... | 1.75 |
| 17 | 1328815 | Mold., 76C..... | 1.45 |
| 17 | 1328813 | Mold., 76S..... | 1.45 |
| 18 | 1330004 | Mold., 71..... | 1.95 |
| 18 | 1330006 | Mold., 76C, 76S... | 1.50 |
| 19 | 1328853 | Support, 71, Low. | .08 |
| 19 | 1328895 | Support, 76C, 76S... | .60 |
| 20 | 1328921 | Support, 71, L..... | .75 |
| 20 | 1328899 | Support, 76C, 76S... | .75 |
| 21 | 1336219 | Exten., 71, L..... | 4.25 |
| 22 | 1336216 | Plate, 71, 1947-48... | 1.15 |
| 23 | 1399923 | Welt..... | .12 |
| 24 | 1330067 | Exten., 76C, L..... | 5.25 |
| 24 | 1330069 | Exten., 76S, L..... | 5.25 |
| 25 | 1399937 | Welt, ft..... | .10 |
| 26 | 1330383 | Edge, 71, 1946-47... | .70 |
| 26 | 1338167 | Edge, 71, 1948, L... | .35 |
| 27 | 1330390 | Edge, 76C, 76S... | .80 |
| 28 | 5933242 | Reflex gasket..... | .15 |
| 29 | 5933200 | Reflex plate..... | 1.10 |
| 30 | 5932852 | Reflex, lens..... | .95 |



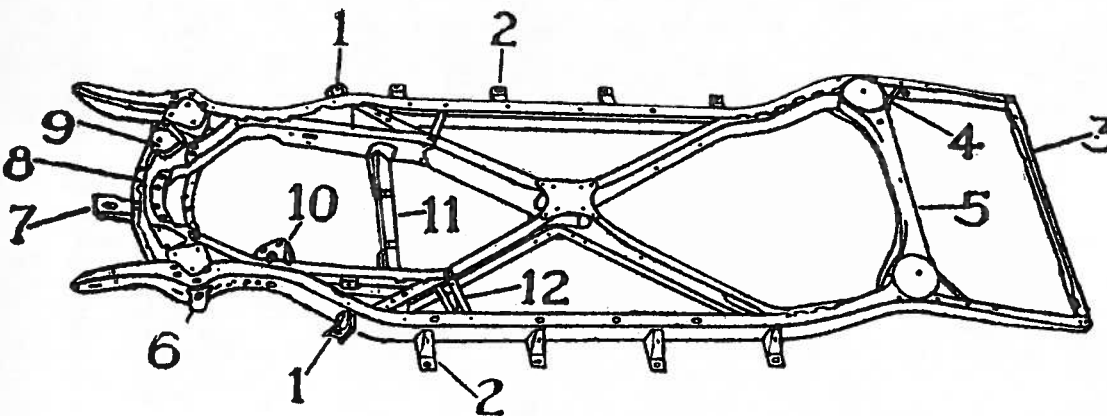
REAR LIGHT ASSEMBLY

| Item | Part No. | Description | Price |
|------|----------|---------------------|-------|
| 1 | 5933032 | Frame..... | 2.85 |
| 2 | 1327674 | Pad..... | .50 |
| 3 | 5933028 | Body..... | .75 |
| 4 | 1325152 | Reinforcement..... | .06 |
| 5 | 5932821 | Gasket..... | .45 |
| 6 | 5932816 | Gasket, Signal..... | .06 |
| 7 | 5933028 | Socket, T.L..... | .20 |
| 8 | 5933882 | Socket, Signal..... | .20 |
| 9 | 5932815 | Lens..... | 1.30 |



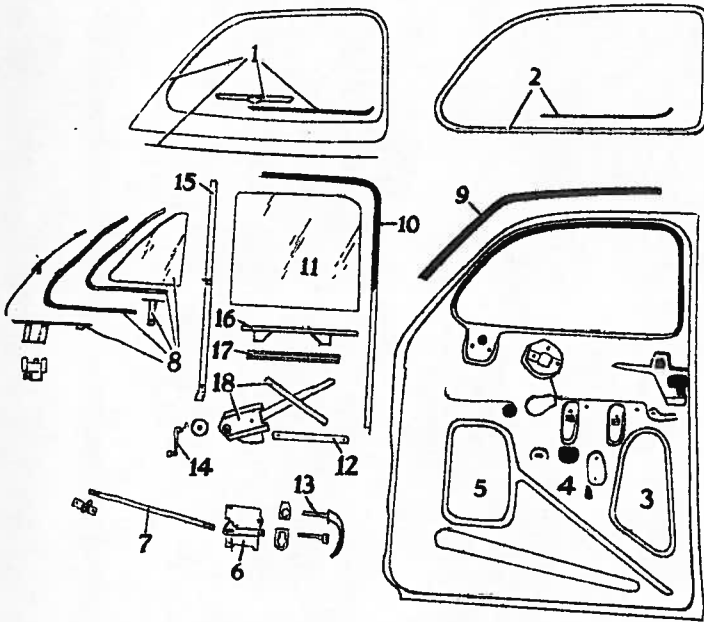
FRAME ASSEMBLY

| Item | Part No. | Description | Price | Item | Part No. | Description | Price |
|------|----------|-----------------|-------|------|----------|---------------------|-------|
| 1 | 1325825 | Bracket, L..... | .40 | 5 | 1322016 | Member..... | 7.50 |
| 2 | 1322927 | Bracket..... | .60 | 6 | 1317358 | Stop..... | .60 |
| 3 | 1317219 | Member..... | 1.76 | 7 | 1319705 | Bracket..... | 1.15 |
| 4 | 1322020 | Brace..... | 1.15 | 8 | 1393429 | Member, 1946-47 .. | 16.50 |
| | | | | 8 | 1393688 | Member, 1948..... | 14.95 |
| | | | | 9 | 1313299 | Bracket, F., L..... | .45 |
| | | | | 10 | 1323829 | Bracket..... | .75 |



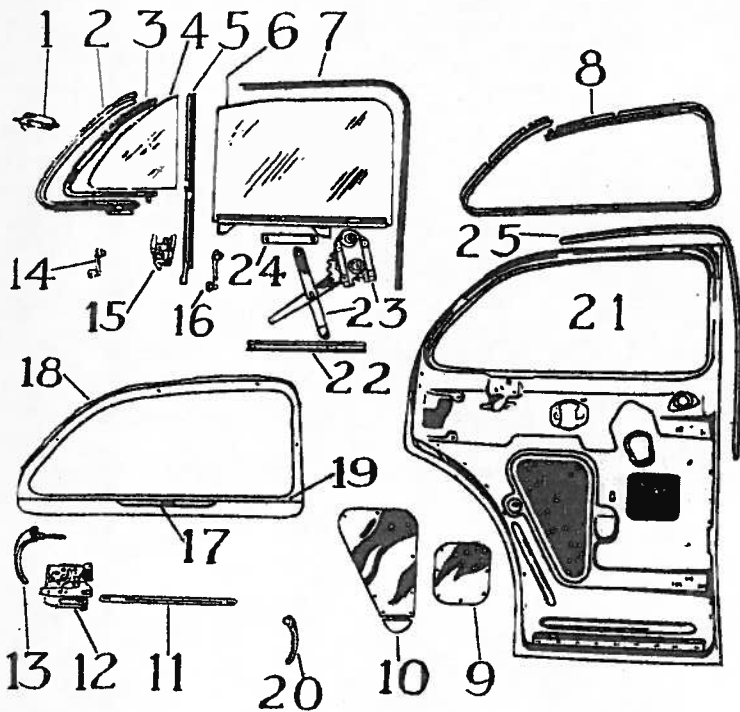
BODY PARTS 1946 to 1948 BUICK

Series 70. ALL BODY STYLES



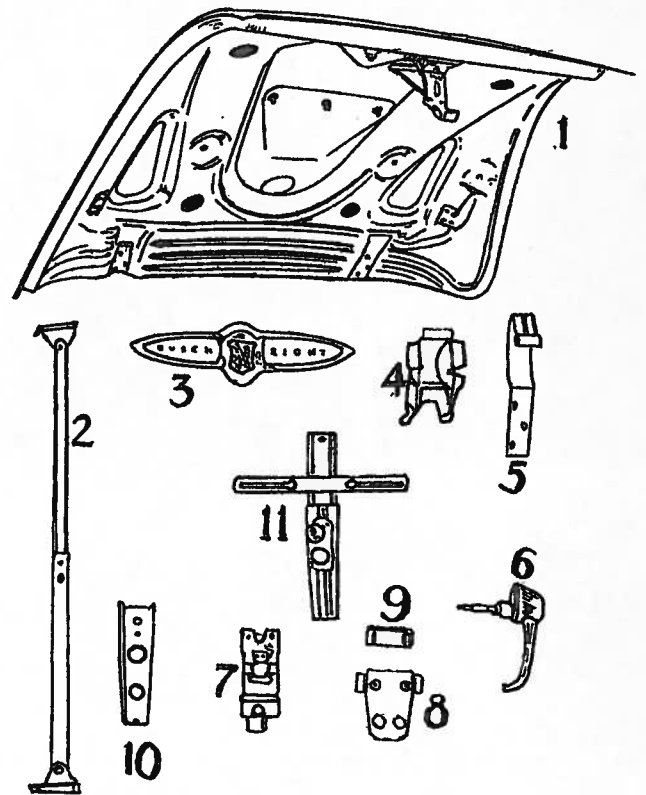
FRONT DOOR

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|---------------------------|-------|---------------|---------------------|-------|
| 1 4147412 | Mold. assy., 71, L. | 13.60 | 10 4045914 | Channel, 71, 76S | 1.65 |
| 1 4131820 | Mold. assy., 76C, L. | 7.75 | 11 4125257 | Glass, 71 | 11.25 |
| 1 4147408 | Mold. assy., 76S, L. | 13.50 | 11 4125266 | Glass, 76C | 14.00 |
| 2 4125560 | Mold. assy., 71, L. | 7.85 | 11 4125256 | Glass, 76S | 13.10 |
| 2 4125558 | Mold. assy., 76S, L. | 14.95 | 12 4081252 | Cam, 71 | .40 |
| 3 4115326 | Cover, 71, Rear | .55 | 12 4073936 | Cam, 76C, 76S | .35 |
| 3 4132720 | Cover, 76S, Rear | .60 | 13 4114784 | Handle, 71 | 3.75 |
| 4 4147056 | Door, 71, L. | 45.50 | 13 4113002 | Handle, 76C | 2.50 |
| 4 4147261 | Door, 76C, L. | 48.00 | 18 4113302 | Handle, 76S | 3.50 |
| 4 4148802 | Door, 76S, L. | 48.00 | 14 4147786 | Handle, 71, 76S | 2.40 |
| 5 4132687 | Cover, front, 71, 76S, L. | .60 | 15 4131890 | Channel, 71, L. | 4.50 |
| 6 4125852 | Lock, 71 | .80 | 15 4133668 | Channel, 76C, L. | 9.00 |
| 7 4131483 | Link, 71 | 3.95 | 15 4147622 | Channel, 76S, L. | 4.50 |
| 7 4114741 | Link, 76C | .30 | 16 4125328 | Channel, 71, L. | .95 |
| 7 4114848 | Link, 76S | .30 | 16 4148399 | Channel, 76C, L. | 4.10 |
| 8 4125697 | Vent. assy., 71, L. | 17.95 | 16 4125226 | Channel, 76S, L. | 1.80 |
| 8 4139559 | Vent. assy., 76C, L. | 18.65 | 17 4098471 | Cam, 71 | .40 |
| 8 4125693 | Vent. assy., 76S, L. | 16.45 | 17 4098974 | Cam, 76C, 76S | .85 |
| 9 4131392 | Weatherstrip | .10 | 18 4113790 | Regulator, 71, L. | 4.90 |
| | | | 18 4125848 | Regulator, 76C, 76S | 5.60 |



REAR DOOR

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|---------------------|-------|---------------|----------------------|-------|
| 1 4128368 | Lock, 71, L. | .60 | 14 4148119 | Handle, 71, Tan | 1.50 |
| 2 4128908 | Weatherstrip, 71 L. | 37.40 | 14 448120 | Handle, 71, Gray | 1.60 |
| 3 4125904 | Channel, 71, L. | 4.70 | 15 4147130 | Regulator, 71, L. | 2.90 |
| 4 4125253 | Glass, 71 | 3.50 | 16 4115747 | Handle, 71 | 1.70 |
| 5 4131247 | Channel, 71, L. | 4.10 | 17 4145747 | Medallion | 1.50 |
| 6 4125259 | Glass, 71 | 11.25 | 18 4148819 | Mold., 71, L., Ch'ne | 13.50 |
| 7 4045914 | Channel, 76C, 76S | 1.65 | 18 4148918 | Mold., 71, L., Tan | 10.10 |
| 8 4125564 | Mold., 71 | 1.20 | 18 4147105 | Mold., 71, L., Gray | 10.10 |
| 9 4132687 | Cover F., 71, 76C | .60 | 19 4116743 | Bead | 1.00 |
| 10 4132769 | Cover, R., 71 | .80 | 20 4088781 | Handle | 1.00 |
| 11 4131316 | Link | .50 | 21 4147050 | Door, 71, L. | 45.50 |
| 12 4123861 | Lock, 71 | 3.95 | 22 4098471 | Cam, 71, L. | .40 |
| 12 4125852 | Lock, 71 | 3.95 | 23 4114248 | Regulator, 71 | 4.50 |
| 13 4114784 | Handle, 71 | 3.75 | 24 4081232 | Cam, 71 | .40 |
| 13 4131302 | Handle, 76C | 2.50 | 24 4073936 | Cam, 76C | .35 |
| 13 4115302 | Handle, 76S | 3.50 | 25 4125547 | Weatherstrip, 71 | 1.90 |
| 14 4125689 | Handle, 71 | 1.45 | | | |

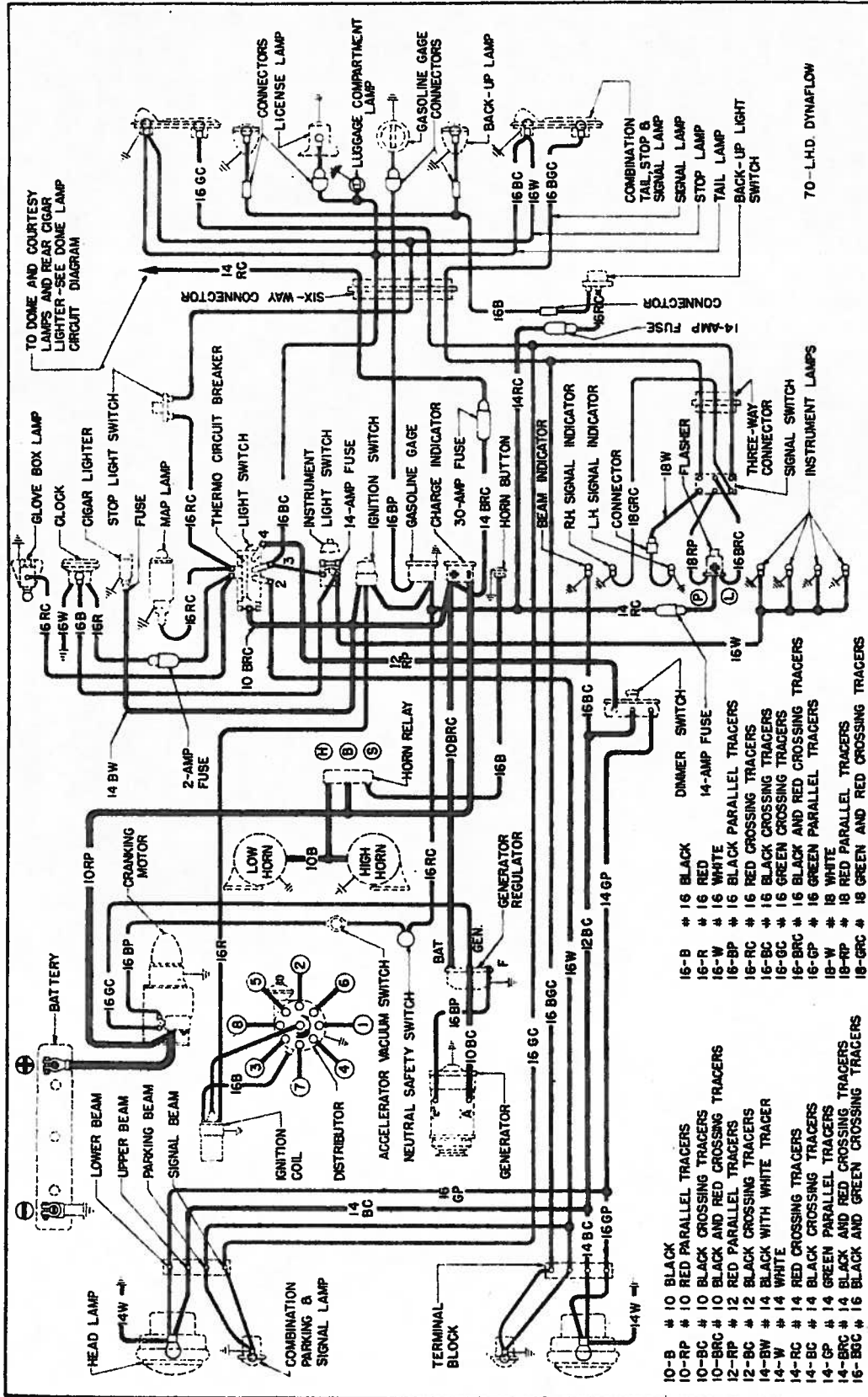


DECK LIDS

| Item Part No. | Description | Price | Item Part No. | Description | Price |
|---------------|------------------|-------|---------------|------------------|-------|
| 1 4139522 | Lid, 71 | 35.00 | 5 4131407 | Strap, 76S | 2.30 |
| 1 4141856 | Lid, 76C | 37.50 | 6 4148245 | Handle | 8.50 |
| 1 4133530 | Lid, 76S | 37.50 | 7 4181433 | Lock, 71, 76C | 3.00 |
| 2 4131758 | Support, 71, 76C | 8.40 | 7 4129851 | Lock, 76S | 2.75 |
| 2 4133899 | Support, 76S | 2.30 | 8 4148714 | Plate | .60 |
| 3 1323947 | Emblem | 1.00 | 9 4131037 | Striker, 71, 76C | .40 |
| 4 4181404 | Box, 76S, L. | 2.30 | 9 4113816 | Striker, 76S | 2.75 |
| 4 4181406 | Box, 71, L. | 2.30 | 10 1317984 | Pad | .22 |
| 4 4131408 | Box, 76C, L. | 2.30 | 11 927422 | Lamp | 5.60 |
| 5 4131402 | Strap, 71, 76C | 1.75 | | | |

BUICK 1946 to 1948 BODY WIRING

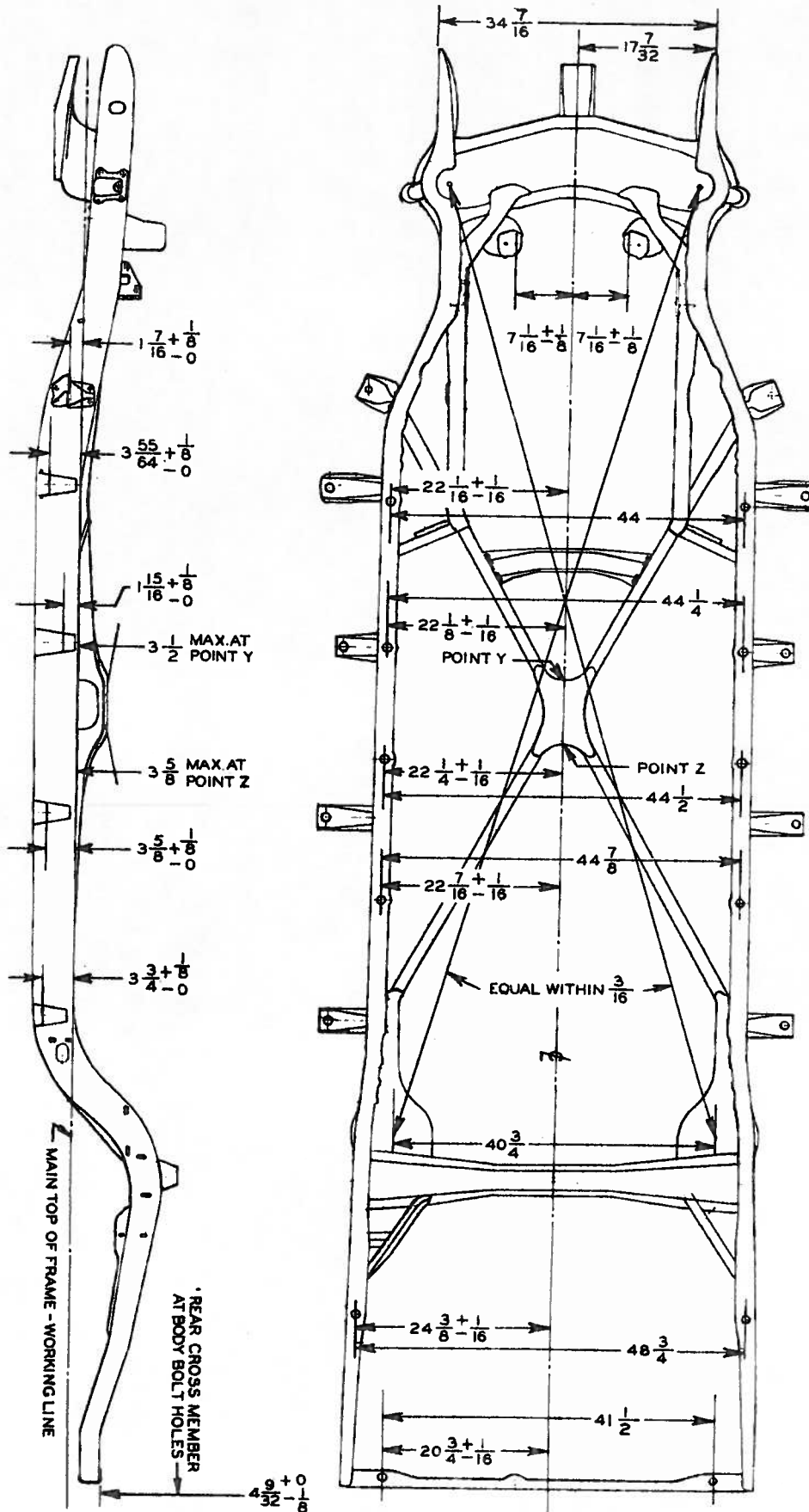
Series 70. ALL BODY STYLES



Wiring, Series 70, Dynaflo Cars.

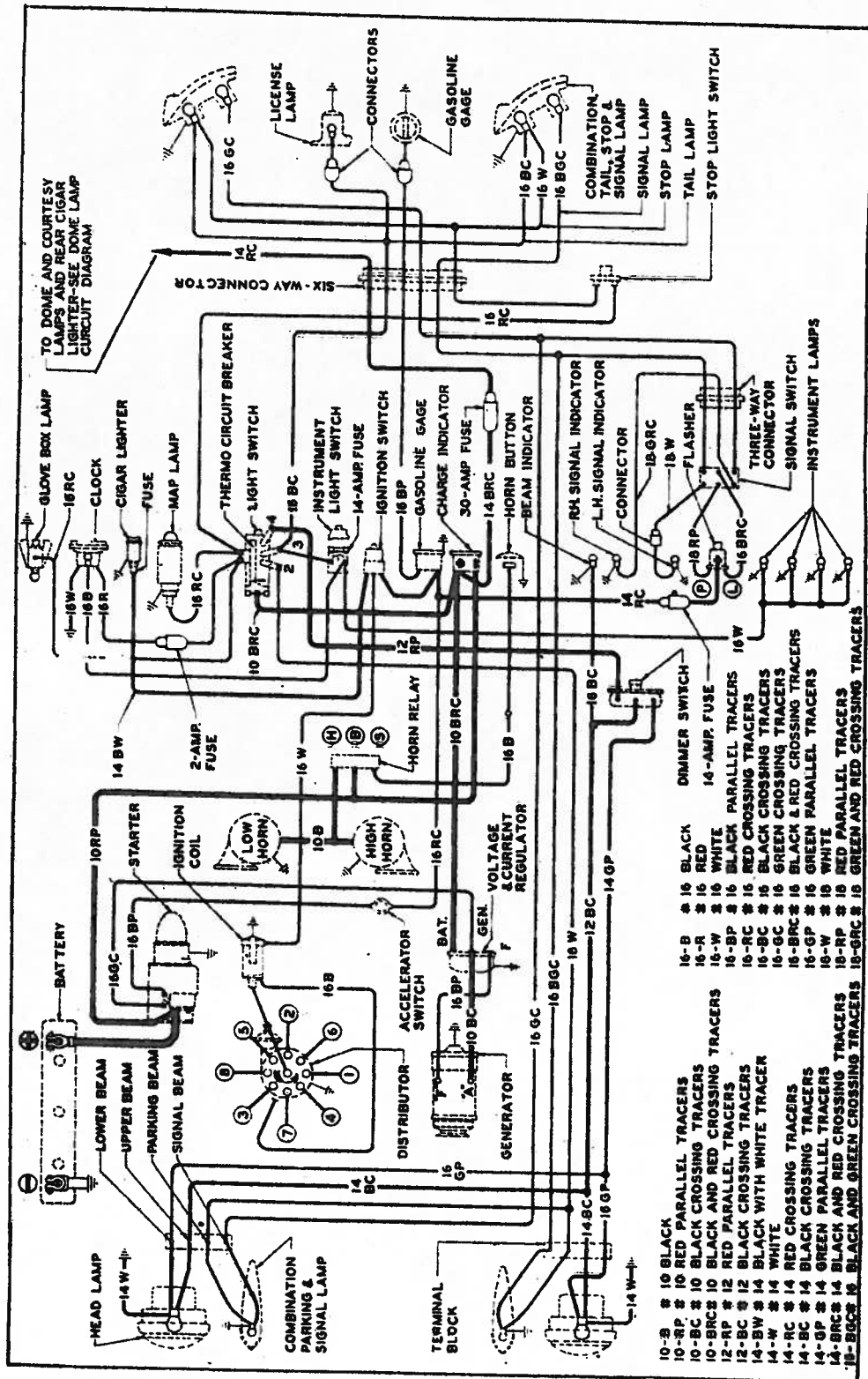
FRAME 1946 to 1948 BUICK

Series 70. ALL BODY STYLES



BUICK 1946 to 1948 WIRING

Series 70. ALL BODY STYLES



Wiring Diagram, Synchronmesh Cars.

FLAT RATE 1946 to 1948 BUICK

Series 70. ALL BODY STYLES

| Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | Chilton Job No. | Chilton Labor Price | | |
|-----------------|---------------------|--------------------|---------------------|--------------------|---------------------|--------------------|---------------------|--------------------|---------------------|-----------------|---------------------|--------------------|---------------------|--------------------|---------------------|--------------------|---------------------|----------|--------|
| A | | A—continued | | A—continued | | B—continued | | C—continued | | D | | E—continued | | E—continued | | F—continued | | G | |
| 1..... | 4.00 | 8..... | 20.06 | 20..... | 4.00 | 8..... | 3.75 | 3..... | 32.50 | 1..... | 4.00 | 3..... | 32.50 | 13..... | 24.00 | 2..... | 24.00 | 1..... | 110.00 |
| 1a..... | 3.50 | 7..... | 3.00 | 20x..... | 7.00 | 9..... | 3.00 | 4..... | 3.00 | 1a..... | 3.50 | 4..... | 32.50 | 14..... | 120.00 | 3..... | 32.50 | 2..... | 28.00 |
| 2..... | 2.50 | 8..... | 3.00 | | | 10..... | 4.50 | 5..... | 4.00 | 2..... | 3.00 | 5..... | 32.00 | 15..... | 105.00 | 4..... | 2.00 | 3..... | 32.50 |
| 3..... | 8.50 | 9..... | 4.00 | B | | 11..... | 3.50 | 6..... | 2.00 | 3..... | 6.50 | 6..... | 30.00 | 16..... | 80.00 | 5..... | 5.00 | 4..... | 32.00 |
| 4..... | 18.50 | 10..... | 4.00 | 1..... | 4.00 | 12..... | 4.00 | 7..... | 2.00 | 4..... | 12.00 | 7..... | 16.00 | 17..... | 50.00 | 6..... | 7.00 | 5..... | 32.00 |
| 4a..... | 3.00 | 11..... | 3.00 | 1a..... | 7.00 | 13..... | 12.00 | 8..... | 3.00 | 5..... | 16.00 | 7x..... | 16.00 | 18..... | 20.00 | 7..... | 2.00 | 6..... | 16.00 |
| 4b..... | 3.00 | 12..... | 3.00 | 2..... | 24.00 | 14..... | 3.00 | 9..... | 3.50 | 6..... | 12.00 | 8..... | 70.00 | 19..... | 12.00 | 8..... | 3.75 | 7x..... | 16.00 |
| 4c..... | 6.00 | 13..... | 3.00 | 3..... | 32.50 | 15..... | 1.25 | 10..... | 3.50 | 7x..... | 16.00 | 9..... | 80.00 | | | 9..... | 4.50 | 8..... | 75.00 |
| 5..... | 12.75 | 14..... | 3.00 | 4..... | 3.00 | C | | 11..... | 3.50 | 8..... | 12.00 | 8x..... | 80.00 | F | | 10..... | 4.50 | 9..... | 75.00 |
| 5a..... | 4.00 | 15..... | 4.00 | 5..... | 3.75 | 1..... | 4.00 | 12..... | 4.00 | 9..... | 10.00 | 9x..... | 75.00 | 1..... | 4.00 | 11..... | 3.50 | 10..... | 45.00 |
| 5b..... | 4.00 | 16..... | 4.00 | 6..... | 4.50 | 1a..... | 7.00 | 13..... | 10.00 | 10..... | 3.00 | 10..... | 45.00 | 2..... | 28.00 | 12..... | 4.00 | 11..... | 50.00 |
| 5c..... | 4.00 | 17..... | 4.00 | 7..... | 2.00 | 2..... | 24.00 | 14..... | 3.00 | 1..... | 110.00 | 11..... | 50.00 | 3..... | 110.00 | 13..... | 12.00 | 12..... | 12.00 |
| 5d..... | 6.00 | 18..... | 10.00 | | | | | 15..... | 1.25 | 2..... | 28.00 | 12..... | 12.00 | 4..... | 8.50 | 14..... | 3.00 | 13..... | 12.00 |

STEERING GEOMETRY

1946-1947 MODELS

CASTER: $\frac{3}{8}$ degree positive desired. Limits: $1\frac{1}{8}$ degree positive to zero degree.

CAMBER: $\frac{3}{8}$ degree positive desired. Limits: $1\frac{1}{8}$ degree positive to $\frac{5}{8}$ degree negative.

OE-IN: $1/16$ to $1/8$ inches.

OE-OUT: Outer 20 degrees. Inner turns $21\frac{1}{2} \pm \frac{3}{4}$ degree.

KING PIN INCLINATION: $4\frac{1}{4}$ degree at $\frac{3}{8}$ degree camber.

1948 MODELS

CASTER: $\frac{3}{4}$ degree positive desired. Limits: $1\frac{1}{4}$ degree to $1\frac{1}{2}$ degree positive.

CAMBER: $\frac{3}{8}$ degree positive desired. Limits: $\frac{7}{8}$ degree positive to $\frac{5}{8}$ degree negative.

OE-IN: $1/16$ to $1/8$ inches.

OE-OUT: Outer 20 degrees. Inner turns $21\frac{1}{2} \pm \frac{3}{4}$ degree.

KING PIN INCLINATION: $4\frac{1}{4}$ degree at $\frac{3}{8}$ degree camber.

ALL MODELS

CASTER: is controlled by **FULL TURNS** of the upper eccentric pin.

CAMBER: is controlled by eccentric upper pin and full range is obtained in one half turn.

OE-IN: should be adjusted at both tie rods to centralize the steering. Turn both rods in direction of forward wheel rotation to decrease toe-in.

